

# BEACHCOMBER



BY KEITH SCOTT

# YOUR WORLD IN A WHOLE NEW WAY

PRODUCT GUIDE

THE WORLD'S MOST AFFORDABLE HOT TUBS



# LIVE BEAUTIFULLY

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A BEACHCOMBER HOT TUB beautifully blends into any environment; as seen here placed along the strong design of architecture that Henry Yorke Mann created in the Totems mountain cabin, or imagine setting a Beachcomber into your own home located anywhere around the world. Beachcomber's founders Keith and Judy Scott placed this Beachcomber 321 model next to their mountain cabin located in Canada's Pacific Northwest Rainforest. It blends in perfectly with the principles of form, fit and function, yet does not take away from the natural beauty of the landscape. This magnificent cabin is situated near Whistler Mountain Ski Resort in Canada where the 2010 Olympics took place.

A Beachcomber Hot Tub is a beautiful sculpture in your backyard (visit page 10) with magical lighting and relaxing, ergonomic, deep comfort to relieve stress daily. Our Beachcomber Hot Tubs come in fifteen great designs in the most popular color choices; however, we know the importance of perfect color matching and provide even more choices with our Tailor Made Customization Program. To make sure you find the right hot tub that will complement your lifestyle, select from over 200 different combinations of colors, finishes, sizes and designs to create your deck / backyard into a paradise to visit.

From our lowest priced round 321 model shown here, to our largest executive 750 SLB model, you can rest assured that your Beachcomber Hot Tub will enhance your lifestyle in your backyard in ways you would not have imagined.

Beachcomber. Durable. Reliable. Economical. Beauty!

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## 10 · HOLIDAY IN A ROMANTIC MOONLIGHT RETREAT RIGHT AT HOME

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## 50 · THE OPTIONS THAT MUST BE IN A HOT TUB

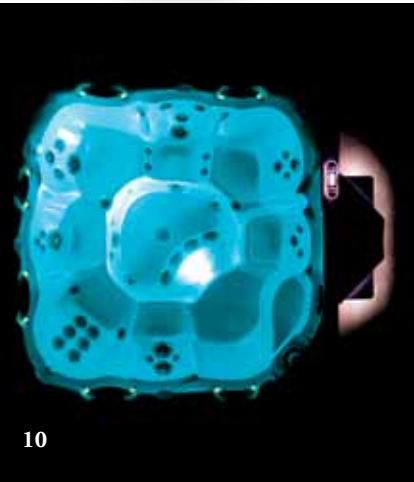
Beachcomber shares with you our methods of construction and options that we believe must be built into your hot tub. A big difference over our industry's attitude towards their construction.

### Cover:

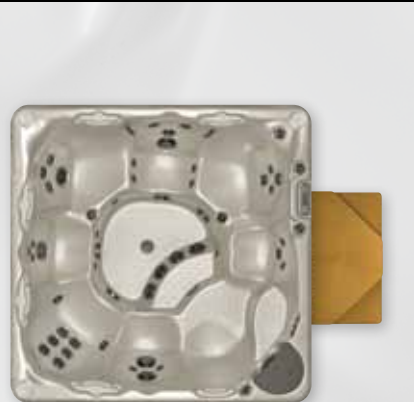
This scene captures the essence of why Beachcomber Hot Tubs was conceived. We give you an opportunity to share warmth and romance, and to connect with a place to visit and relax while relieving stress. Right in your own home with a Beachcomber!

### Free hot tub information & education:

Beachcomber has a number of other free magazines, videos etc. to provide you with all the information you need to make the right buying decision. Visit our website at [www.beachcomberhottubs.com](http://www.beachcomberhottubs.com) to see the complete selection of information we have to help in making your purchase.



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## A MAGICAL VACATION IN YOUR BEACHCOMBER.

Now is the perfect time to own a Beachcomber Hot Tub and vacation in any season for the rest of your life. Beachcomber lets you relax, connect and improve your health by relieving stress by soaking in warm water. This book will help you find the magic in one of our fifteen hot tub models that best suits your budget and lifestyle.

While reading through the pages of this book, you may notice that people rarely appear inside one of our Beachcomber Hot Tubs. That is because at Beachcomber you're the king of the castle and the one we focus on 100% of the time to help you find the right Beachcomber Hot Tub to suit your needs. You are the most important person within Beachcomber.

# THREE KEY QUESTIONS THAT HOT TUB BUYERS WANT ANSWERED

### **Q: How do I know I'm getting the best value for the hot tub I am purchasing?**

A: Our founders, Keith and Judy Scott, believe that a sale starts with 100% trust, and that is why on every hot tub Beachcomber has a guarantee that protects you from exclusions, limitations, outright disclaimers, and fine print, unlike all other hot tub and spa manufacturers' limited warranties. Every model Beachcomber builds comes with "the same handmade top quality and guarantee, from our executive 750 SLB model to our lowest priced 321 round plug in model." Regardless of the Beachcomber model you choose, the quality and guarantee remain the same. When asked, "What then determines the differences in your price?" we are proud to say "the only difference is in the size, design and the options you choose." You can feel good about purchasing any of the Beachcomber 700, 500 and 300 series models and know that you own the very best hot tub in the world.

### **Q: How many jets should I have in my hot tub for the best massage?**

A: With Beachcomber's exclusive FlexJet option, you can select the number of jets you want for the ultimate in a customized massage, at no extra cost. You do this by selecting the FlexJet massage jetting inserts as shown on pages 22 and 23 of this book. The different massage inserts let you add a different number of jets by choosing the jetting pattern, number of jets in the massage insert, massage intensity, type of water massage sensation and the width of body spray for your personal needs. This type of superior technology gives Beachcomber customers the maximum in hydrotherapy massage with the lowest possible operational costs. Simply select the FlexJet Massage Insert of your preference for the best Beachcomber professional water massage for you.

### **Q: How much does it cost to operate a hot tub each month?**

A: There is much confusion and misrepresentation in the hot tub and spa industry on energy operational costs. Recently a government agency stepped in to establish industry guidelines for hot tubs to determine a maximum hot tub industry monthly average of energy use for all brands. Beachcomber openly sent a small, medium and large hot tub model to the independent testing facility in California to test our models. We are proud to say that all of our models and price categories passed well below the accepted industry average energy usage standards. This means that you can save up to 33% on energy costs by deciding to purchase a Beachcomber Hot Tub over a comparable competitor's spa model. As all markets have different electrical costs, ask to see the Energy Guide card for the monthly costs of energy usage on the specific model you choose!

**"... We bought our Beachcomber in 1990... It was one of the best investments that we made. We have 3 kids and between them and all of their friends they spent hours at our house so we always knew where they were... We would spend hours talking... Now we are doing that with our grandchildren..." — Bob and Joan V.**

# THE BEACHCOMBER HYBRID EDITION

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WHEN BEACHCOMBER FIRST introduced the 100% Cavity Filled Insulation concept in 1983, it was instantly recognized as a hot tub ahead of its time. Now, with our Energy Saver Management System Technology, ergonomic design and carefully planned hydrodynamics, we are positioned for the future. Today, Beachcomber is clearly the hot tub for our times. Beachcomber provides you with a high quality, comfortable and energy efficient hot tub. Now more than ever, planet earth needs a home appliance like Beachcomber.

## **The Beachcomber Hybrid3 Edition Hot Tub is energy efficient.**

Not long ago, if you spoke the word 'hybrid', you were probably talking about a car. Then came Beachcomber, and a new way of building a hot tub with Energy Saver Management System Technology. What does it mean when a hot tub is Hybrid equipped? It means that this new Hybrid3 hot tub outperforms the spa industry by using up to 33% less power. It's no wonder that Beachcomber is the hot tub of choice for those looking for a low priced hot tub, with the FlexJet free jetting option and the lowest cost of operation and energy usage.

TIMELESS QUALITY, ENDURING VALUE

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Handmade using the finest materials.



# VERIFYING THE TRUTHS ABOUT ENERGY USAGE IN HOT TUBS

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THE NEW 'TITLE 20 LAW' standard is now being enforced by the concerned governments in certain markets to verify claims about hot tub energy usage. We wanted a third party to verify Beachcomber's results, so we sent our large, medium and small models to an independent laboratory to test our energy performance against the accepted hot tub industry maximum usage standards. We thought that all hot tub and spa manufacturers would want to verify their own energy usage amounts through an independent source; however, a disappointing number of only 23 hot tubs in total were sent in by just a handful of manufacturers. We are proud to say that 3 out of the 9 hot tubs that passed these new energy standards were Beachcombers. Since our first 4WALL insulated hot tub in 1983, we have never compromised our commitment to keeping energy costs low for our customers. Given Beachcomber's outstanding results, we launched the new Hybrid3 Edition Hot Tub. We endeavor to make our hot tubs use the lowest energy possible yet at the same time deliver the maximum massage for the ultimate in relaxation. Embracing this quest of the lowest hot tub energy usage continually brings us new innovative ideas, so our customers can save money by reducing their operation and maintenance costs.

**Beachcomber is committed to low cost hot tubs with maximum massage jetting therapy and low cost operation.**

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As an environmentally-conscious company, we are committed to the ongoing testing of our products. We were happy to have our hot tubs independently tested to prove our claims about our lowest cost of operation in a hot tub. At Beachcomber, we know we have the most comfortable, energy efficient hot tub, with the industry's best customer guarantee. Our goal for you is to relax and enjoy life in your Beachcomber Hot Tub.



# THE HYBRID3 HOT TUB DEFINED

“All four sides of a hot tub’s interior cavity are foam insulated, with every available space filled. Efficient cab forward plumbing design with an external management control system maximizes waterport hydrodynamics which gives AllActive Seating Massage™, using the least number of massage pumps with the lowest possible horsepower and energy use.”



Perfecting the four wall insulation method started back in 1983 as Protec; in 2008, we tested against the spa industry energy standard and are proud to say Beachcomber passed with the lowest energy use. Our Energy Saver rated 100% Cavity Filled Insulation, with a high R value of 3.6 per inch seals 100% of the hot tub cavity which is confirmed to be the single most important factor affecting energy efficiency. Government tests verified that maximizing insulation in the cavity is critical.



Digital computerized programming, with up to the minute water flow, reduces power usage and maintenance while providing clean, fresh water. Our R&D design team focuses on hydrodynamic water flow to reduce horsepower and lessen the number of motors needed, while creating the ultimate body massage in every seat. Increasing water pressure, while minimizing electricity usage and saving you money has been our goal at Beachcomber since 1978.



Giving the hot tub owner the ultimate in comfort is paramount to Beachcomber. The SafeAxiss Steps allows the user to access the hot tub from any angle, with ease; while multiple tiers provide easy entry and exit. Made with non-slip surfacing, this custom made step accessory provides safety and ease of use for anyone from children, to the elderly.

# NOT ALL HOT TUBS ARE BUILT ALIKE...



These three leading energy saving design features must be in every Hybrid3 hot tub to lower the energy costs, as confirmed by independent testing laboratories.

The yellow line depicts the needed **100% Cavity Filled Insulation Package**.

The green line depicts the needed cab forward **Energy Saver Management System**.

The blue line depicts the needed **SafeAxiss Steps**.

Together, these three features perform the three essential Hybrid3 tasks:

First, maximizing the amount of insulation in the hot tub cavity to sustain the water temperature is a must!

Second, lowering the use of horsepower and the number of motors, which is mandatory to reduce the total hot tub operational costs.

Third, giving you a safe and easy way to enter and exit your hot tub with a quality, hand made step.

This cab forward construction shown at left, with the Energy Saver Management System (ESMS) gives Beachcomber an exclusive position; at the touch of a button, you have the ultimate in the most professional massage in every seat in the hot tub. This is AllActive Seating Massage™.



You can trust Beachcomber for the best value in price, massage therapy jetting and low cost operation, in every hot tub.

# BEACHCOMBER'S TECHNOLOGY RESOLVES

AND NOW THE MILLION DOLLAR QUESTION... *What's the difference between a Hybrid3 and a Portable hot tub or spa?* One may shrug and say "who cares?" To clearly understand what makes a hot tub or spa the most energy efficient while providing the best massage for the feet, back and neck, we simply have to look at the recent standards adopted from their third party testing. But, for a million dollars... the correct answer is that a Hybrid3 Hot Tub has 3 critical options built into their hot tubs. One

is that all four walls are completely 100% liquid foam insulated, insulation that expands into every available space throughout the hot tub cavity. The second option is that the motors, pumps, power source, and equipment are cab forwarded under an exterior step, making room for 100% of the interior cavity to be insulated. Third is the SafeAxis Steps for easy entry and exit. By using proprietary hydro water flow technology, we attain

the least number of hot tub motors, pumps and the lowest amount of horsepower possible. And you still get AllActive Seating Massage™ in every seat in the hot tub at the same time. Most Portable Hot Tubs leave the equipment inside the cavity with little or no insulation; we disagree with this type of

“BEACHCOMBER'S HYBRID3 IS DIFFERENT THAN THE REST OF THE HOT TUB AND SPA INDUSTRY: A PRACTICAL, UNPRETENTIOUS, INTEGRATED HOT TUB APPLIANCE FOR HOME USE THAT IS VERY ENERGY EFFICIENT”

construction. They need to use many more pumps and motors – at a much higher monthly electrical operating cost – to heat the water and provide a satisfactory massage to their users.

This information on efficiency is often misunderstood. With our Hybrid3 Edition, Beachcomber is bringing to the world the most energy efficient hot tubs at all price levels. By

combining maximum insulation, low horsepower usage and reduced electrical consumption, Beachcomber gives you the lowest energy operating costs. Beachcomber Hot Tubs are certified under Title 20 Law with ultra low power usage on every one of our price categories. These tests

were conducted by an independent laboratory under California's toughest-in-the-nation energy consumption rules. We were aiming for the best status and are proud to say we attained our goal.

Additionally, on our lower cost hot tub models, Beachcomber produces the LEEP Hot Tub, bringing you exceptional low-cost electrical energy usage. Using much less energy than the ISP (industry standard portables) the Beachcomber LEEP positions itself against all other spa competitors' portables and yet is built using the same exceptional quality with a world-renowned industry leadership guarantee. Our lower priced

# YEAR-ROUND ENERGY USAGE PROBLEMS

LEEP portable models outperform the industry average with a reduction of electrical usage costs. Beachcomber believes that monster motors and pumps with high energy usage are not acceptable at any price range.

The two Beachcomber brands, Hybrid3 and LEEP, have taken strikingly different paths into the unexplored wilderness of lower cost energy usage than the rest of the spa industry. The Hybrid3 Edition includes an in-store factory rebate offer at the time of sale. The LEEP Portable is built for the cost sensitive buyer who wants a quality product with proven lower energy test results than the industry average. Beachcomber is serious about contributing to doing their share in reducing the foot print on the world's carbon emissions.

Beachcomber's Hybrid3 is different than the rest of the hot tub and spa industry: a practical, unpretentious, integrated hot tub appliance for

home use that is very energy efficient and easy to get in and out of with the free optional Hybrid3 SafeAxis step and a waterfall entry design. With fifteen different price points, two to seven people can be seated comfortably. The styling reflects a no nonsense use of the right options to cover all users' needs for all seasons and climates.

“BEACHCOMBER HOT TUBS ARE CERTIFIED UNDER TITLE 20 LAW WITH ULTRA LOW POWER USAGE ON EVERY ONE OF OUR PRICE CATEGORIES.”

Beachcomber has poured most of the Hybrid's visual novelty into its lower use of energy, ease of maintenance, a powerful body massage and pricing that addresses all of our customers' needs. A multipurpose digital touch control pad on the hot tub lip powers all the massage jets, controls energy usage and activates safety and romantic mood lighting. Also, the special economy switch manages all your hot tub's needs when you are

away for extended periods.

Beachcomber's form, fit and function are much less complex than the gizmos and gadgets our spa competitors use on their portables. Within the spa industry there is use of many more energy guzzling powered motors to achieve the same or

less body massage than we do, as well as the unnecessary use of multiple pumps, ozonating machines creating oxidizing gases, and plastic built-in pillows to try and improve comfort. Decades ago we found no need for these types of options and we would

not recommend you purchase a hot tub or spa that promotes them today.

Both Beachcomber's Hybrid3 and LEEP hot tubs have been selling around the world where electrical power costs can be expensive. It is for this reason that Beachcomber focuses on quality constructed hot tubs with low cost operation. Like us, our customers think this is important!



## BEACHCOMBER'S MOONLIGHT EXPERIENCE.

This photographic image shows you the dramatic new Beachcomber Hot Tub Retreat that you can create just steps outside your home. A Beachcomber Hot Tub adds an outstanding sculpture to take form in your landscape. This beautiful garden location in Germany shows how Beachcomber's illuminated light sources interact like a torch with nature. Beachcomber Hot Tubs are located in gardens in over forty countries around the world.



## TURN YOUR GARDEN INTO A ROMANTIC, MOONLIT OASIS

THE PACE OF LIFE TODAY IS FASTER THAN EVER BEFORE. The common things in our lives that were made to save us time like smartphones, TVs, tablets, and computers, are now taking over our lives and leaving us little margin to relax and unwind to relieve that mental stress. It's tough to find the right place in our busy schedules to slow down long enough to spend some time with the people we love or care about the most.

That's why a Beachcomber Hot Tub is perfect place to create the mood you want. With special, inviting lighting like the Beachcomber photo at left, with our digital Eclipse Lighting, you have ready-made 'candles' to set the mood just right. Good feelings are evoked when you are enveloped by the warm, massaging waters of a Beachcomber – conversation flows and you share your dreams and aspirations with your loved ones. And with mood lighting like this, it becomes a relaxing, romantic vacation getaway that you can enjoy and escape to, just a few feet from your back door, any time you need it. There is no luggage to worry about, no tickets, and no crowds when escaping to a Beachcomber – just you, your loved ones, and good feelings in warm, massaging water.

“FEELING GOOD BRINGS OUT  
YOUR DREAMS, HOPES AND  
DESIRES IN CONVERSATION,  
LAUGHTER AND ROMANCE.”

Since 1978, Beachcomber designers have been blending light, along with hydrotherapy using air, water and heat. Subtle design for human comfort makes it easy to enjoy – that design works together with the best human ergonomics in form, the best in building the right fit, and the best in usability with function. That's why it feels so good to enjoy the comfort of Beachcomber design with the perfect blend of romantic lighting, hydrotherapy and human ergonomics.

Escape and get away from it all, improve your health and well being, and enhance your relationships with the people that are closest to you.

“The Beachcomber is very comfortable, and we love the different jets. The spa helps us be more relaxed and helps us fall asleep easier and faster at night. The best part about the spa, is that it is a great opportunity for the whole family to spend time together.” — Jean Guy H.



# BEACHCOMBER OFFERS THE BEST PRICING, JETTING SELECTIONS AND THE LOWEST COST OF OPERATION

THE 'LEEP' FIVE OPTIONS PACKAGE refers to Beachcomber's name for the advanced technology that lowers energy usage on our lower priced portable hot tubs. The LEEP advantage enables you to operate your hot tub/spa in all seasons regardless of the temperature extremes in hot or cold climates.

when we first started building LEEP portable hot tubs. With this philosophy Keith and Judy Scott, the founders of Beachcomber, were adamant about not sacrificing on their high quality or guarantee of their portable hot tubs. In order to maintain our high 98.4% customer referral rate we knew we had to produce better, lower priced portable hot tubs than typical industry standard models. A portable hot tub that would conform to our own Beachcomber standards by making sure that 'the five key options' were in every model.

Beachcomber's LEEP has proven to be a better portable hot tub/spa with options like 100% 3WALL full cavity foam, filling every available cavity space, an advancement that is not something that the industry standard portables have adopted. Even though independent testing has confirmed that hot tubs must not only have maximum insulation inside the cavity but also reduce the number of motors, pumps and horse power in order to reduce energy costs; other hot tub/spa manufacturers have ignored this plea to reduce operational costs for their customers. In this study, independent experts said, "...plentiful insulation... is the main route to decreasing spa energy consumption..." With hundreds of manufacturers for you to choose from it can be difficult to judge if a hot tub/spa is well built or energy efficient without actually looking inside the cavity.

"INDEPENDENT EXPERTS SAID, '...PLENTIFUL INSULATION... IS THE MAIN ROUTE TO DECREASING SPA ENERGY CONSUMPTION...'"

These are our 3WALL Insulation, our Internal Power Source which lowers horsepower usage, combined with a vacuum sealing Heatshield Cover, the Enviroskirt Cabinet and a base called the Perma-Seal Foundation. The result is that we have created the highest

quality portable hot tub or spa with an everyday low price. And now some thirty years later, we are still improving on these high standards, giving you the best experience and features at the lowest price.

Read on the next two pages about how Beachcomber builds in 5 features that make a LEEP hot tub stand out from the rest. Get the same quality and guarantee in every LEEP model, regardless of the model and price category you choose. You can feel good about your purchase knowing that you have the best quality and guarantee, at the lowest price.

Our company philosophy has always been to provide energy efficient products to our customers and in 1980 we again proved our energy leadership position

**L** LEADERSHIP      **E** IN ENERGY      **E** EFFICIENT      **P** PORTABLES

## OUR LEEP PHILOSOPHY

"All three sides of a hot tub's interior cavity are foam insulated, with every available space filled. A LEEP hot tub includes five built-in options that allow it to be offered at the lowest price, and yet the highest quality compared to any other portable hot tub or spa."



# A LEEP AHEAD OF THE INDUSTRY...



## 100% CAVITY SEALED INSULATION SAVES ENERGY AND LOWERS YOUR MONTHLY OPERATIONAL COSTS

Independent testing has revealed that insulation is the number one factor that determines the energy efficiency of a hot tub. It is proven industry knowledge that maximizing the insulation in every available space creates energy savings that in turn lowers electrical costs. More than ever using less electrical power is important, and that is why we inject the full LEEP cavity with 100% Cavity Sealed Insulation which is a special formulation of expanding foam ensuring that even the tiniest spaces are filled. Our LEEP Insulation formulation has a high R-Factor of 3.6 per square inch, lowering Beachcomber's energy usage over the industry's standard portables.



## AUTOMATIC CLEANING AND HEATING AT THE TOUCH OF A BUTTON

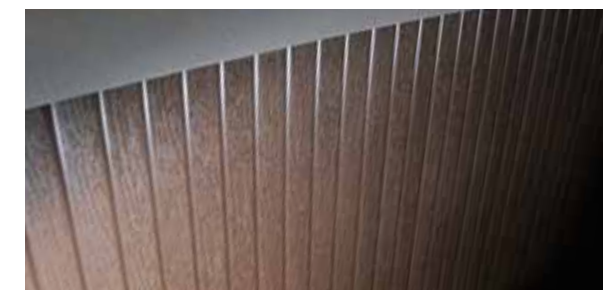
The Internal Power Source system is on all our lower priced LEEP portable hot tubs which is specially designed to offer the benefits of energy efficiency without sacrificing on performance. We use the lowest amount of horsepower possible – while providing the ultimate full body massage. The above photo shows the LEEP equipment bay; this design lets us properly insulate all 3 sides with Eco3WALL Insulation, filling every available space within the cavity. LEEP includes options of an equipment bay, knife valves, and break away unions for fast, easy, after sales service conforming to our philosophy of high quality at every price level.

# ...IN QUALITY, PRICE & OUR GUARANTEE



## THE HEATSHIELD COVER SEALS IN HEAT LIKE A THERMOS BOTTLE

A Heatshield Cover creates a vacuum seal around the entire perimeter of the hot tub lip preventing heat loss. Heat lost from the water surface is the single biggest contributing factor of energy loss. This unique combination of completely insulating all 3 sides with the Eco3WALL Insulation and the use of a Heatshield hot tub cover, locks in the hot water to lower overall energy consumption well below the industry standard portables. The Heatshield Cover functions in a way similar to a thermos bottle by forming a vacuum seal at the top of the water vessel, to keep the heat in and the cold out.



## LASTING, HAND CRAFTED CABINETRY WITH A MAINTENANCE FREE FINISH

An Enviroskirt Cabinet is the outer barrier that envelops the entire sides of your hot tub. The Enviroskirt on all our portables is completely integrated with our other essential elements, perfectly fitting in the acrylic shell, from the Perma-Seal Foundation to our Heatshield Cover. Beachcomber is an integrated hot tub on both the LEEP portables and our premium Hybrid3 Hot Tubs. The Enviroskirt Cabinetry uses vertical tongue and groove construction which allows for proper water drainage. This Enviroskirt option provides extra protection against heat loss, as well as a maintenance free finish.



## THE TOUGH PERMA-SEAL BASE STOPS COLD AIR AND MOISTURE FROM ENTERING THE CAVITY

A Perma-Seal Foundation is a plastic ABS vacuum formed base, which completely seals the underside of our hot tubs, protecting your investment from all the weather elements. Our Perma-Seal Foundation provides an extra barrier that stops the internal insulated cavity from absorbing moisture and prevents varying air temperatures from penetrating into the foam insulation – which would reduce the effectiveness of the R-Factor of the insulation value. Beachcomber Hot Tubs is very proud to build the finest quality hot tubs in the world, even in our lowest priced LEEP series portable optional packages.

# PEOPLE · ESCAPE · CONNECTION · HEALTH...

# ...WITH A BEACHCOMBER



“My wife is on her feet all day running a restaurant and she was getting back aches and headaches. Now she doesn’t. Wow, what a relief. She is happier and full of energy every day thanks to our Beachcomber Hot Tub.”

– Andre and Barb T.

“I purchased my first Beachcomber Hot Tub 14 years ago and it served me well. My second hot tub is so great and all the improvements made are excellent. Thanks for the great outdoor feeling and a great way to relax after a hard day at work.”

– Gerry R.

“I gave up a Florida vacation to purchase my Beachcomber Hot Tub. This is the best thing I ever did.”

– Sharon S.

“We both retired in the last six months and wondered where we would go on our first holiday. After a very short length of time we decided on purchasing a Beachcomber Hot Tub instead of going on a vacation, right in our own backyard. It was the best decision that we’ve made.”

– Diane and Tom B.

“Since I bought my Beachcomber Hot Tub, I have been able to stop going to the chiropractor... My arms and shoulders move more freely, without pain.”

– Bill G.

“Our hot tub has become our family center. We have found that this is a great place to have meetings and heart-to-heart talks.”

– Peter, Laurene, Maat and Kendra L.

16 “...I want to thank you for helping me purchase my second Beachcomber... The hot tub is the only way I have found that I can actually warm up my body enough to have a good sleep...” — Rosanne Q.

“... We traded in our old Beachcomber Hot Tub of some 8 years... We love it and boast of the way that it removes the stress from our lives. I guess we don’t have to tell you that Beachcomber Hot Tubs are the best...” — Dave & Trudy D.



# CREATING AN UNBROKEN ENERGY CYCLE

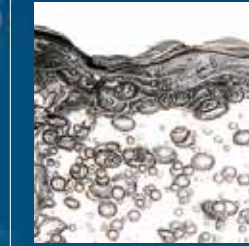
## LUXURIOUS. SENSUOUS. ACCOUNTABLE.

Our material philosophy balances luxury with accountability by carefully selecting classic hot tub materials from environmentally conscious sources. Careful consideration is given to Beachcomber's hand crafted hot tubs.



### MAXIMUM FOAM INSULATION IS THE KEY TO SAVING ENERGY

Since 1983, Beachcomber has been providing the only true 100% four wall insulated hot tub. The benefit with this type of insulation is that it will not only keep your operational costs low, but will also keep all plumbing lines held firmly in place, with no chance for movement. An important factor since plumbing lines that move during shipping or home use are prone to leak! Beachcomber uses a high quality energy saver rated foam, which provides one of the highest R-factors in the hot tub industry at an R 3.6 rating per inch. Expanding foam is sprayed into the cavity, completely sealing in the plumbing with no chance for any movement, thus providing an air tight barrier that minimizes heat loss.



### SAFE, SPARKLING, CLEAN, FRESH WATER

Water is the nectar of the gods, and Mother Nature's most pristine gift to us. That is why Tethys, the Greek goddess of fresh water, is our company logo. Since 1980 Beachcomber has focused on environmentally friendly water care products, ensuring sparkling clean water, while caring for our environment. We embrace Natural Enzymes to treat hot tub water; and have a long history of developing and using ecologically friendly products. Our proprietary Care Free System is an easy to use program, requiring fewer products, less maintenance, and less demand on nature's resources. Our newest product harnesses the natural purification power of the Sun's UV rays; our ClearTech Automatic UVC system delivers continuous no-touch water treatment and peace of mind 24/7.



### INDUSTRY LEADERSHIP IN ENVIRONMENTAL PROTECTION

Beachcomber's company philosophy is simple, we focus on the 3 R's: Recycle, Reduce and Reuse. We do this in our form, fit and function of design, in all our manufacturing processes, right through to the final shipping of our hot tubs to our retail customers. We are very proud of Beachcomber's Hybrid Hot Tub position of lowest cost of operation in the hot tub and spa industry. Even the resources saved in printing this book benefits our environment, by saving 2 tons of wood, 7 million BTU's of energy, 1,697 pounds of greenhouse gasses that didn't go into the atmosphere, 7,651 gallons of water, and 485 pounds of landfill waste. At Beachcomber, we know that you can save energy in many ways.



### LOWEST COST OPERATION HOT TUBS

With the touch of a button on your control panel you get up to the minute operational cost control. Beachcomber's engineers are obsessed with continually refining low cost operation and efficient water hydraulics. We believe it is our "moral obligation to our customers to provide the best hydro massage with the lowest possible energy consumption." Our exclusive FlexJet system allows for the easy customization of up to 168 jets. Personalize your customized massage by choosing from our many different types of jets, massage patterns and desired intensity for the ultimate in massage therapy. This powerful option is available on all 15 Beachcomber Hot Tub models at no extra cost.

# PRICE MATTERS TO BEACHCOMBER CUSTOMERS

WE GIVE YOU OUR PROMISE OF THE SAME QUALITY AND GUARANTEE ON EVERY MODEL

No matter which one of our 15 models you select—from our highest to lowest priced—rest assured that you get the same quality and guarantee. *Ask for Beachcomber's Straight Goods Magazine to learn more about our energy savings guide and our product reliability and longevity.*

## FEEL GREAT ABOUT THE BEACHCOMBER HOT TUB YOU BUY.

With Beachcomber you never have to worry about price because we have a model suited for every budget and every need. With 15 different models to choose from, you can select a hot tub that fits your personal needs and provides you with the best value. Every Beachcomber Hot Tub is hand built in the same factory, with the same high quality and guarantee. The differences in price are dependent only on the size, design and options. So, regardless of which model you choose, you can feel great about the Beachcomber Hot Tub you purchase.

## BEACHCOMBER OWNERS SPEAK OUT ON THE PRIDE OF OWNERSHIP

Ongoing customer research is a part of our company's efforts to find ways to serve you better. Beachcomber's ongoing research tells us how you feel about our products and the extra value option packages we build into them. You can find our surveys on our company website home page: [www.beachcomberhottubs.com](http://www.beachcomberhottubs.com). We encourage you to communicate directly with us about both your shopping experience, and your ownership experience by visiting our website.

In our most recent survey, we were not surprised to learn that over a third of Beachcomber Hot Tub owners did not consider any other brands. People who know about quality and value for the price search out Beachcomber! Our survey also showed that over a third of Beachcomber Hot Tubs are sold by word of mouth; friends telling friends about the great value, FlexJet options and the energy package they received with every Beachcomber. The latest survey results of our existing hot tub owners revealed that 98.4% feel so good about their purchase and value for the money, that they would buy another Beachcomber and also recommend a Beachcomber Hot Tub to a friend or loved one.



750



740



725



720



715



580



578



550



540



520



380



360



350



340



321

# FLEXJET: FREE JETTING SELECTIONS...

# ... GIVES YOU THE BEST BODY MASSAGE

## YOU CAN DECIDE THE NUMBER OF JETS YOU NEED WITH THE BEACHCOMBER FLEXJET OPTION

Flexibility counts. That's why we offer you a multitude of jet choices and combinations, because we don't expect you to check your individuality at the door. Beachcomber's FlexJet System gives you free jetting selections that allow you to customize the massage inserts, for the number of jets you need.

You can adjust FlexJets anywhere from off, to full strength volume – and, you can decide the massage intensity, the type of water massage feeling, and even the width of the body spray by simply interchanging a FlexJet to tailor your own massage requirements. It's very easy really, it's just like changing a light bulb – simply twist it out and replace it with the massage insert you want, to get the therapy you need. We realize that each person's needs are different – that's why Beachcomber offers the broadest range of jetting combinations, at no extra cost to you. Our goal with FlexJet is to help you relax and relieve the stresses of daily life, your own way.



### Therapy for your Neck

Targeted, focused massage on the cervical area of your body – specifically your neck, will have a big effect on your general well being. Your neck and shoulders are one of the areas that are affected most by work stress. With so much of modern day work linked to working with a computer, your upper body takes repeated strain. Beachcomber's neck jets help relieve that chronic pain, every time you use your hot tub.

### Therapy for your Back

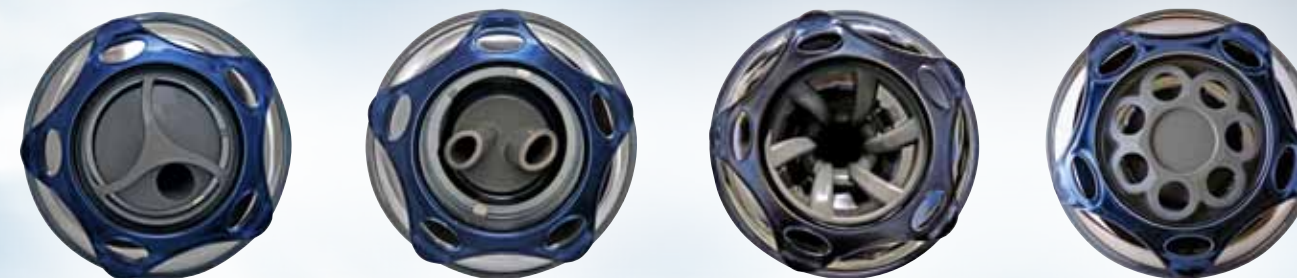
Some 75% of today's baby boomer population struggles with back pain. In a Beachcomber, you lose most of your body weight as you become buoyant in the water; coupled with strong FlexJets that are fully adjustable anywhere from off, to full force, you can experience relief and rejuvenation for your back pain.

### Therapy for your Feet

With the thickest, toughest skin on your body, your feet are probably the least cared-for part of your body! And yet we are on them, every day of our lives. Beachcomber provides therapy for your feet as well, with Reflex Foot Massage – it's like a personal massage therapist, giving you a foot massage that will relax you, relieve stress, and take the tension out of your body.

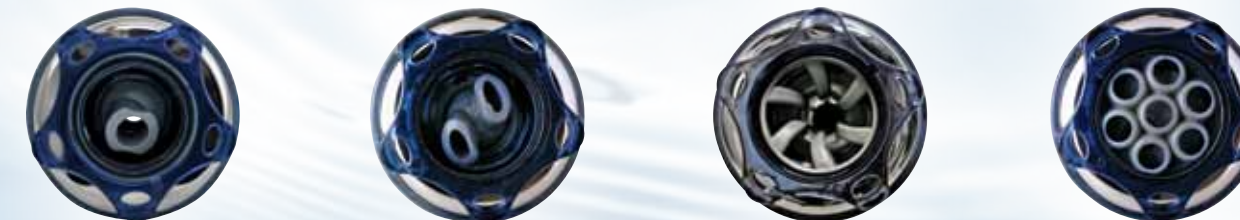
## X-LARGE

FULLY ADJUSTABLE & INTERCHANGEABLE



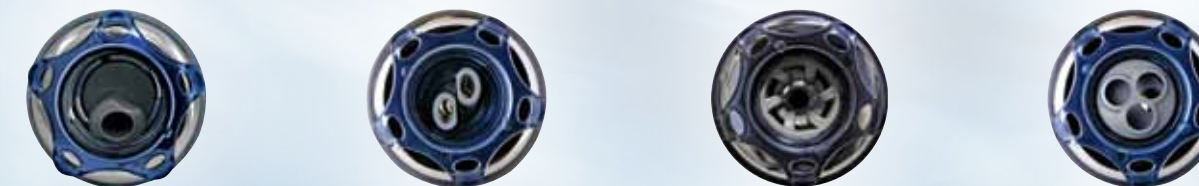
## LARGE

FULLY ADJUSTABLE & INTERCHANGEABLE



## MEDIUM

FULLY ADJUSTABLE & INTERCHANGEABLE



## SMALL

FULLY ADJUSTABLE



# BEACHCOMBER MODEL 750

Shown here in Alabaster Acrylic, with optional features.

## THE ULTIMATE IN COMFORT

The Beachcomber 750 is the ultimate expression of the Beachcomber philosophy – with simplicity in form, fit and function. It's our most spacious hot tub, so there's more room to soak in perfect comfort. The 750 offers the most flexible seating configurations for the optimum therapeutic massage action for your neck, back and feet.

## MODEL 750 SPECIFICATIONS

### The FlexJet System delivers up to 168 jets

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 8 people, plus one cooling seat.

#### Dimensions

89 x 89 x 38 inches  
226 x 226 x 97 centimeters

#### Dry / Filled Weight

800 pounds / 363 kilograms  
4446 pounds / 2017 kilograms

#### Water Capacity

437 US gallons  
1654 liters  
364 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



1940

zigzag Gerrit Rietveld



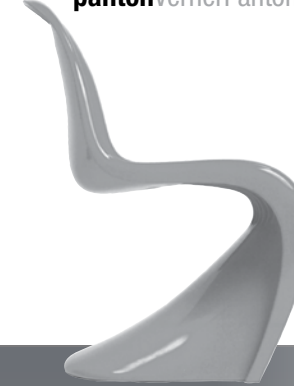
1950

tulip Eero Saarinen



1960

panton Verner Panton



1970

torso Paolo Deganello



1980

1990

21<sup>ST</sup> CENTURY



liquidchair™ Keith Scott

## THE INSPIRATION OF BEACHCOMBER

Using 20th century technology and materials, Keith Scott gave form to the 21st century Liquidchair. First invented in the late 1970's the Beachcomber Liquidchair was inspired by the endless creative possibilities of the human form. Keith admired many of this century's leading chair designers, who were inspirational to the Liquidchair's comfort. Beachcomber has always been preoccupied with structural simplicity, as dictated by ergonomics, for the many ways our seats conform to the human body for the ultimate in comfort. You can see for yourself how Beachcomber's molded shape reflect the shapely curves of the human body.

Beachcomber has 15 different hot tub models that are more than just a place to sit in hot water. They are simple, well designed, comfortable, intriguing places to visit and relax in year-round.



# BEACHCOMBER MODEL 740

Shown here in Alabaster Acrylic, with optional features.

## YEAR-ROUND LOUNGING COMFORT

The 740 has a big lounging bed that lets you stretch out to truly experience the restorative benefits of a Beachcomber. A digital management system activates lighting, changes water temperature and the massage jet pressure. Our “holiday tender” will care for your hot tub when you’re away on an extended vacation.

## MODEL 740 SPECIFICATIONS

### **The FlexJet System delivers up to 155 jets**

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 6 people, plus one cooling seat.

#### Dimensions

89 × 89 × 38 inches  
226 × 226 × 97 centimeters

#### Dry / Filled Weight

800 pounds / 363 kilograms  
4162 pounds / 1888 kilograms

#### Water Capacity

403 US gallons  
1526 liters  
336 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 725

Shown here in Alabaster Acrylic, with optional features.

## POWERFUL, PRECISE MASSAGE

725 is built with the same structural integrity as all Beachcomber models. This model is a popular size, with a Form Fitting Lounger™ that can be used for stretching out or as the cooling off bench. At the touch of a button, economy mode is activated for worry-free energy cost savings while on extended holiday periods.

## MODEL 725 SPECIFICATIONS

### **The FlexJet System delivers up to 126 jets**

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 6 people, plus one cooling seat.

#### Dimensions

80 × 88 × 38 inches  
203 × 224 × 97 centimeters

#### Dry / Filled Weight

675 pounds / 306 kilograms  
3470 pounds / 1574 kilograms

#### Water Capacity

335 US gallons  
1268 liters  
279 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 720

Shown here in Alabaster Acrylic, with optional features.

## BEACHCOMBER BELIEVES IN QUALITY

The 720 introduces the 700 series standard of luxury and convenience for the simplest of home use for year round relaxation. The capacity for strong massage and automated hot tub management makes for no fuss ease-of-use and you quickly discover that you can get used to a little extra pampering.

## MODEL 720 SPECIFICATIONS

### **The FlexJet System delivers up to 123 jets**

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 7 people, plus two cooling seats.

#### Dimensions

80 x 88 x 38 inches  
203 x 224 x 97 centimeters

#### Dry / Filled Weight

675 pounds / 306 kilograms  
3695 pounds / 1676 kilograms

#### Water Capacity

362 US gallons  
1370 liters  
301 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 715

Shown here in Alabaster Acrylic, with optional features.

## SEATING FOR FOUR, UNCOMPROMISED

The 715 was created for hot tub customers desiring a handmade, smaller sized model without sacrificing on high performance options. With the total length of less than 86 inches or 218 centimeters, the 715 offers high quality advantages to those looking to downsize their lifestyles. The end result is a modern, timeless design with a spacious interior and an excellent, total body massage.

## MODEL 715 SPECIFICATIONS

### **The FlexJet System delivers up to 115 jets**

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 4 people.

#### Dimensions

70 x 86 x 38 inches  
178 x 218 x 97 centimeters

#### Dry / Filled Weight

700 pounds / 317 kilograms  
3037 pounds / 1377 kilograms

#### Water Capacity

280 US gallons  
1060 liters  
233 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 580

Shown here in Alabaster Acrylic, with optional features.

## LOTS OF ROOM FOR EVERYONE

We took the most desirable benefits of the popular 750 and incorporated them into the model 580. They are two versions of the same idea from Beachcomber. Large entry steps, a spacious footwell, and comfortable seating makes it a leading choice for the whole family to enjoy.

## MODEL 580 SPECIFICATIONS

### **The FlexJet System delivers up to 108 jets**

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 8 people, plus one cooling seat.

#### Dimensions

89 x 89 x 38 inches  
226 x 226 x 97 centimeters

#### Dry / Filled Weight

725 pounds / 329 kilograms  
4312 pounds / 1956 kilograms

#### Water Capacity

430 US gallons  
1628 liters  
358 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



The iconic 'Coconut Chair, 1955, George Nelson

## EVERY TECHNICAL INVENTION SEEMS TO FIND ITS MOST IMPORTANT EXPRESSION IN THE CHAIR

In 1953, American architect and designer George Nelson wrote “every truly original idea, every innovation in design, every new application, every new use for materials, and every technical invention seems to find its most important expression in the chair.”

Apart from possibly the automobile, the seat is the most designed, studied, written about and celebrated artifact of the modern era. You can see with Beachcomber’s ergonomic designs that we have studied the endless creative possibilities of the seat and the many ways it can be made to conform to the human body. Beachcomber’s structural simplicity, as dictated by ergonomics, gives us the decisive advantage as the most comfortable hot tub in the world.



# BEACHCOMBER MODEL 578

Shown here in Alabaster Acrylic, with optional features.

## DESIGNED WITH FAMILY IN MIND

Family time is precious in our busy world today. The 578 model comes with contoured and elevated seating, perfect for small children or those wishing to cool off. WaterPorts™ are located and specifically placed to knead tired calf muscles; this is just one of the many features that has made the 578 one of our best selling models.

## MODEL 578 SPECIFICATIONS

### The FlexJet System delivers up to 94 jets

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 7 people, plus one cooling seat.

#### Dimensions

80 × 88 × 38 inches  
203 × 224 × 97 centimeters

#### Dry / Filled Weight

650 pounds / 295 kilograms  
3670 pounds / 1665 kilograms

#### Water Capacity

362 US gallons  
1370 liters  
301 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 550

Shown here in Alabaster Acrylic, with optional features.

## DEEP WATER RELAXING COMFORT

The 550 comfort lounge is always popular with its all-round size, design and combination of standard options. It offers the benefits of a lounge with true length for all sizes of people. For those looking for the ultimate in home entertainment and relaxation, the 550 has been a Beachcomber Best Choice year after year.

## MODEL 550 SPECIFICATIONS

### The FlexJet System delivers up to 88 jets

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 6 people, plus two cooling seats.

#### Dimensions

80 × 88 × 38 inches  
203 × 224 × 97 centimeters

#### Dry / Filled Weight

650 pounds / 295 kilograms  
3820 pounds / 1733 kilograms

#### Water Capacity

379 US gallons  
1435 liters  
316 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 540

Shown here in Alabaster Acrylic, with optional features.

## SMALL FOOTPRINT, LOTS OF ROOM

The 540 is a slightly smaller hot tub with a big personality and seating for about half a dozen people. Despite its modest dimensions it is designed with plenty of space for a couple to stretch out, and offers very impressive performance. If you are concerned about space and value, this model is for you.

## MODEL 540 SPECIFICATIONS

### The FlexJet System delivers up to 84 jets

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 5 people, plus one cooling seat.

#### Dimensions

70 x 86 x 38 inches  
178 x 218 x 97 centimeters

#### Dry / Filled Weight

600 pounds / 272 kilograms  
3103 pounds / 1408 kilograms

#### Water Capacity

300 US gallons  
1136 liters  
250 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 520

Shown here in Alabaster Acrylic, with optional features.

## DESIGNED WITH SPACE IN MIND

The 520 was designed with specific space requirements in mind. Although smaller in size, this hot tub is very versatile with plenty of room for two people to stretch out and relax. At the touch of a button you won't sacrifice the massaging benefits that are found in our larger Beachcomber models. The simplicity speaks for itself.

## MODEL 520 SPECIFICATIONS

### The FlexJet System delivers up to 60 jets

#### Construction Options

LEEP option available on this model.

#### Seating Capacity

Seating for 2 people (opposite dual seating).

#### Dimensions

57 x 75 x 30 inches  
145 x 191 x 76 centimeters

#### Dry / Filled Weight

425 pounds / 193 kilograms  
1885 pounds / 855 kilograms

#### Water Capacity

175 US gallons  
662 liters  
146 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 380

Shown here in Alabaster Acrylic, with optional features.

## A BIGGER SIZE FOR A GROWING FAMILY

The 380 is made to fit the needs of a young, growing family, or for people moving up in size from a smaller model. It's a well priced, multi level, deep seating hot tub for the whole family, with low cost operation. Our experience and specialization offers you a safe and easy way to maintain your Beachcomber Hot Tub!

## MODEL 380 SPECIFICATIONS

### The FlexJet System delivers up to 84 jets

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 7 people, plus one cooling seat.

#### Dimensions

89 x 89 x 38 inches  
226 x 226 x 97 centimeters

#### Dry / Filled Weight

725 pounds / 329 kilograms  
4212 pounds / 1911 kilograms

#### Water Capacity

418 US gallons  
1582 liters  
348 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



## THE NATURE OF THE MAN WHO IS UNIVERSALLY RECOGNIZED AS ONE OF THE WORLD'S GREATEST ARCHITECTS

Frank Lloyd Wright wrote of nature: “As we see it round about us, it is the work... of the Supreme Artist, evidence of His love in His work, His joy in it. We find it in the trees and rocks and animals — sometimes even in people. And wherever we find it, there life really is. Wherever life is there is soul, for what else is life? For one, I am happy to believe that soul is not confined to the human race. I can only regard the visible world as supreme artistry, eternally developing, in which inheres this principle of organic integrity and laws of inherent unity.”



Frank Lloyd Wright, architect.

# BEACHCOMBER MODEL 360

Shown here in Alabaster Acrylic, with optional features.

## OUR CUSTOMERS' FAVORITE SIZE

The Beachcomber 360 is a hybrid with more dedicated seating areas with no lounger – this gives you more buying choices within our lineup of hot tubs. Built in the same family size of many of our best selling models, the 360 is sure to please with lots of space to stretch out and relax.

## MODEL 360 SPECIFICATIONS

### The FlexJet System delivers up to 82 jets

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 6 people, plus one cooling seat.

#### Dimensions

80 × 88 × 38 inches  
203 × 224 × 97 centimeters

#### Dry / Filled Weight

650 pounds / 295 kilograms  
3528 pounds / 1601 kilograms

#### Water Capacity

345 US gallons  
1306 liters  
287 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 350

Shown here in Alabaster Acrylic, with optional features.

## OUR CUSTOMERS' FAVORITE SIZE

Thoughtful design and precise engineering make every Beachcomber Hot Tub spacious. The 350 is no exception, with the same external size measurements as the 725, 720, 578, 550, and 360 – it offers a lot of space to relax. With the 350 you won't miss out on what has established Beachcomber's reputation for quality, design and innovation.

## MODEL 350 SPECIFICATIONS

### The FlexJet System delivers up to 86 jets

#### Construction Options

Hybrid3 Edition option available on this model.  
LEEP option available on this model.

#### Seating Capacity

Seating for 6 people, plus one cooling seat.

#### Dimensions

80 × 88 × 38 inches  
203 × 224 × 97 centimeters

#### Dry / Filled Weight

650 pounds / 295 kilograms  
3778 pounds / 1714 kilograms

#### Water Capacity

375 US gallons  
1420 liters  
312 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 340

Shown here in Alabaster Acrylic, with optional features.

## SLIM SIZE, BIG VALUE

There's nothing better than the comfort of a Beachcomber. With the 340, you get a modestly priced hot tub that brings you big value in design and standard features. If you are concerned about features and value, the 340 is a great choice. It's a well priced, well equipped hot tub—we know it will be well used.

## MODEL 340 SPECIFICATIONS

### **The FlexJet System delivers up to 81 jets**

#### Construction Options

LEEP option available on this model.

#### Seating Capacity

Seating for 5 people, plus two cooling seats.

#### Dimensions

70 × 86 × 34 inches

178 × 218 × 86 centimeters

#### Dry / Filled Weight

540 pounds / 290 kilograms

3143 pounds / 1426 kilograms

#### Water Capacity

300 US gallons

1136 liters

250 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!



# BEACHCOMBER MODEL 321

Shown here in Alabaster Acrylic, with optional features.

## TRADITIONAL ROUND DESIGN

Reminiscing about the past? Our Model 321 will transport you back to the days of the familiar, round redwood hot tub. This model comes in a convenient 34" height to fit into any space. A simple and refined way to escape life's hectic pace, the 321 is an affordable choice.

## MODEL 321 SPECIFICATIONS

### **The FlexJet System delivers up to 46 jets**

#### Construction Options

LEEP option available on this model.

#### Seating Capacity

Seating for 4–5 people, plus one cooling seat.

#### Dimensions

78 × 34 inches, 198 × 86 centimeters

#### Weight

425 pounds / 193 kilograms, 2444 pounds / 1109 kilograms

#### Water Capacity

242 US gallons, 916 liters, 202 UK gallons

#### The Beachcomber Guarantee

Protects you from exclusions, limitations, disclaimers & fine print!

## SETTING UP A MODEL 321 IS AS EASY AS 1–2–3!

1. Choose a flat, level spot in your yard to set it down.
2. Fill up your 321 with water from your garden hose.
3. Plug it in, let it heat, treat the water and enjoy!







In 2008, with the spa industry implementation of Title 20 Law, Beachcomber Hot Tubs sent a small, medium and large sized model of their hot tubs to an independent testing facility in California to test for actual energy usage on their hot tubs. These tests showed that Beachcomber Hot Tubs use a lot less energy than the acceptable standard and in fact with Beachcomber you can use up to 33% less electrical power.

# KEITH SCOTT

BEACHCOMBER FOUNDER

“Striving for **zero** is my ultimate goal.”

The guarantee: our promise, your benefit.

Beachcomber is a well-established, thirty four year old family owned and professionally managed global company. High quality hot tub construction and a Zero defect approach in controlling our quality in our manufacturing processes are critical to our company philosophy. Our high level of integrity and focus on superior customer service is unmatched in the industry. We share this innovative and exclusive Guarantee with our customers, knowing that together we are making a difference with quality.

You can trust Beachcomber. For more than 34 years, we've worked tirelessly to bring the best hot tub solutions to our customers and to develop simple design principles of form, fit and function. Rather than opting for the accepted industry average standards in construction we took a more difficult and painstaking quality control process that resulted in our Zero defect manufacturing philosophy. If you have a problem, we fix it, it's that simple. That's why Beachcomber has our Guarantee.

A different approach. Beachcomber Hot Tubs.



## NOBODY GOES FURTHER TO MATCH YOUR DESIRES

---

“NOTHING CAN RIVAL THE HUMAN EYE such as the necktie when matched to a quality shirt and suit when going out for a special evening. This subtle attention to detail is the underlying theme when pairing the right color combination of your Beachcomber Hot Tub to fit into your backyard.”

In granting the wishes of Beachcomber’s world of retail customers for a source of customization of their hot tubs, we created the “Tailor Made Customization Program” with a wide and varied array of over one hundred and eight different custom color combinations for your new Beachcomber. These color assortments are available on the acrylic hot tub finish, cabinet tones, step top finishes and our hot tub covers giving you the widest choice to match the outside color scheme of your home. These color choices are available to match and create for you a totally new restful resort just a few steps outside your back door. Looking through the lifestyle pages of this book you will see clearly how color and light make a beautiful Beachcomber sculpture in your garden.

Proper lighting in our customization department gives us the best viewing conditions and allows us to detect even the slightest of anomalies, ensuring your complete satisfaction with the best end result. With all of our Beachcomber Hot Tub quality control methods in place, we continue to be in the first place position.

So, what’s your favorite color?

# TAILOR MADE CUSTOM COLORS

OVER ONE HUNDRED AND EIGHT UNIQUE COLOR COMBINATIONS FOR YOU TO CHOOSE FROM

## NINE ACRYLIC COLOR CHOICES



Alabaster

Tungsten

Quartzite

Beachwood

Carbon

Opal

Sandstone

Sterling

Palladium

## THREE GRAINED CABINET COLORS



Ebony

Walnut

Bamboo

## TWO STEP TOP COLOR FINISHES



Ebony

Walnut

## TWO TAILORED COVER COLORS



Steel

Tan



## REFLECTING THE SPIRIT OF SIMPLICITY

IN 1978, KEITH AND JUDY SCOTT, founders of Beachcomber, committed the company to “a simple modern hot tub” because they saw beauty in simplicity. To build with quality materials and little embellishment, these methods solved problems in the world of hot tub design and inspired the company’s mission: “never to create anything without a purpose, yet make everything we create attractive and interesting.”

Right from the start we “just wanted to make the world a better place.” From the world-renowned Beachcomber 690 lounge hot tub, the embodiment of minimal design and maximum impact, to Beachcomber’s 750 SLB executive hot tub model, created for the 21st century. Our approach to design has been to focus on comfort and convenience, with clean, simple style lines, and all have a function for Beachcomber Home Collection Hot Tubs. At Beachcomber, design is both the means and the end. Presently we have fifteen hot tub models in our Home Collection that accommodate different sizes, designs and price points to cover all markets.

Glenn Lahay, the head of Beachcomber’s product design team, recognized that North America’s lifestyles were shifting in the early 1980’s. We realized early on that people around the world wanted a place to relax in their home that was affordable, low-maintenance and energy efficient in all seasons in any climate to relieve stress. Beachcomber has now introduced this flexible new style of living with soothing warm waters right in your home in over 40 countries around the world. We quickly gained a loyal following with 98.4% of past Beachcomber Hot Tub owners saying “they would purchase a Beachcomber again or recommend us to a friend”. This is

sheer proof that owners like our different look of hot tubs, our energy efficiency, clean lines, better proportions of space, honest use of materials and affordable prices.

Early in the history of Beachcomber we found it important to put form, fit and function first along with building quality in every hot tub we build. Right from our lowest priced 321 hot tub to our executive 750 SLB model, we build with the same integrity in our quality and our guarantee. Many people question what the difference in each model then is; “we say with confidence the only difference is in the size, design and options.” In Beachcomber’s designs you will see absolute simplicity; no surface enrichments, no glitz and no gadgets. This brought about the necessity of precision. We do not cover up anything. We pride ourselves at Beachcomber in using only the best materials for the job. “Nothing should cry for attention.”

Beachcomber designers focused on meeting the hot tub buyer’s needs with an aesthetic and functional flexibility in comfort. Beachcomber introduced such non-standard options with other brand makers such as safety molded entry/exit hand grips, a 100% floor water drain, a Hybrid3 two tier step, a Hybrid3 Hot Tub, LED Lighting and a Pure 100% Microfilter cleaning system. Ask about our Quintessential Surround Sound system in which we have no speakers; instead we use the hot tub acrylic shell as the speaker cone. Beachcomber has taken a different road than that of the spa industry. Initially without all of the glitz, our product was a little slower to sell, but we established strong past Beachcomber owner referrals and we got noticed fast. Visit our website [www.beachcomberhottubs.com](http://www.beachcomberhottubs.com) to learn more of what we have to offer and more.

# BEACHCOMBER CONFIRMS ITS LEADERSHIP...

## BEACHCOMBER SHOWS YOU CLEARLY THE REASONS WHY IT IS BEST IN PRICE, FREE JET SELECTIONS, COST OF OPERATION, EASE OF MAINTENANCE, AND MORE...

Historically hot tub and or spa designs have been the subject of many debates over conflicting opinions about the use of technology, materials and gadgets versus our form, fit and function. Today's hot tub is a declaration of attitudes, ideas and values of their creators, and whatever viewpoints may be represented in them. Beachcomber is here to share our ideas, thoughts and reasons on how and why we will only build this way for your long term personal investment in a hot tub.



YOU CAN SEE THE DIFFERENCE THAT QUALITY MAKES, FROM ANY ANGLE — INCLUDING UPSIDE-DOWN.

# ...WITH EXCLUSIVE ADVANTAGES FOR YOU

## FLEXJET GIVES YOU FREE, CUSTOMIZED JETTING OPTIONS

We let your individuality lead the way with your own choices of customized jetting therapy. Beachcomber holds massage therapy at a very high level in every one of our models and price points.

## DIGITAL TEMPERATURE CONTROLS FOR LOW COST OPERATION

Digital control of the functions of your Beachcomber including filtration, heating, cleaning and temperature of your hot tub with up to the minute settings, even a holiday control mode!

## ALL WEATHER SAFEAXISS STEPS

A free option on all our Hybrid Edition hot tubs, the SafeAxis Steps also doubles as the equipment protection cover, and provides two tiers for safe and easy entry and exit for all ages.

## COMFORTABLE MULTI-LEVEL SEATS, FROM LOUNGERS TO DEEP SEATING

Beachcomber has the perfect model to fit you, no matter what your size. Beachcomber offers 15 different models with many different multi level seating combinations, from loungers, raised seating or deep, wide seating.

## INTEGRATED BODY MOLDED, CONTOURED COMFORT & SAFETY FEATURES

Our designers find ways to make our hot tubs comfortable, and safe without the use of plastic pillows that stain, smell, rot and require costly replacement. Integrated, ergonomic, molded, comfortable neck recesses, safe hand grips, elbow impressions and ergonomic seating areas are all trademarks of Beachcomber's ultimate comfort.

## CONVENIENTLY SITUATED DRINK HOLDERS FOR YOUR REFRESHMENTS

These strategically located flat surfaces give you a place to set your cool drink or snack while you enjoy your relaxing soak.



## EASY POWER EQUIPMENT SERVICE ACCESS

Cab forwarding the power equipment is the design idea behind the creation of our 100% Cavity Filled Insulation Package. The power equipment is placed under a two tiered step that creates a safe, easy ways to enter and exit your hot tub. The power equipment is protected under the step with a quick-disconnect union kit for easy access or service to all the pumping equipment.

## LONG LASTING LED MOOD LIGHTING

Enjoy your choice of dramatic or subdued levels of clear moon light or a choice of colored water lighting at the touch of a button. Choose from a wide selection of lighting options both above and below the water line to provide special effects in your hot tub. Experience Beachcomber's moonlit oasis!

## THE HEATSHIELD COVER SAVES ENERGY

The Beachcomber Heatshield creates a vacuum seal completely around the perimeter of the top of your hot tub lip. This specially designed cover prevents heat loss from the water surface locking in the heat for use in all seasons.

## AUTOKLEAN MAINTENANCE FOR CRYSTAL CLEAN WATER

Continuous cleaning and filtration action with our exclusive AutoKlean system uses Hush Sweepers to keep your water free of dirt and debris. Our automatic draining system is as simple as turning on a tap to completely drain the water.

## CLEARTECH AUTOMATIC SANITIZING SYSTEM

Our newest product harnesses the natural purification power of the sun's UV rays; our ClearTech automatic UVC system delivers continuous no touch water treatment and purification 24/7.

## A QUIET HUSH PUMP

Beachcomber's Hush Pump, working in conjunction with our Microfilter™, effortlessly heats and cleans your hot tub water keeping it fresh and clear. The Hush Pump's low electricity usage ensures energy efficiency and makes it a perfect addition to our Hybrid3 Edition.

## OUR POWERFUL REFLEX FOOT MASSAGE

With nerve endings affecting the entire body, a good foot massage can relieve stress and improve your mood and overall health. With the turn of a dial, RFM directs a powerful force of water to your feet, to immediately start draining the tension out of your body.

# A PROUD HISTORY OF A SUCCESSFUL BRAND

SINCE THE FIRST BEACHCOMBER HOT TUB was born back in 1978, we have been on a journey to build quality hot tubs at every price level with the lowest possible operating costs. It makes us proud to have focused on quality products before it was in vogue – since day one Beachcomber’s hand built philosophy has provided our hot tub customers with the very best. As a family business, we still strive to treat every customer with the same respect that we would treat our own family. From that small, committed group of people who created the first Beachcomber, to now being represented in over 40 countries around the world, you can rest assured that our hand built quality outperforms the industry standard in every price category with our 700, 500 and 300 series models of hot tubs.

Looking back on the world it was quite a place in 1978 when we were planting the seeds for Beachcomber. Gold reached an all-time high of \$200 an ounce, the average household income was \$17,000, and 98% of American homes had a television. ‘Little House on the Prairie’ and the ‘Love Boat’ were capturing the minds of TV viewers everywhere. The Commodores crooned ‘Three Times a Lady’, and the world was about to be introduced to the personal computer... the pace of modern life was increasing like never before in history. Keith and Judy Scott were at the helm of a startup company called Beachcomber and had discovered a way to bring relaxation, connection and better health to our lives and families.

It was a stormy night that February in the little hot tub factory, located just a few miles from the USA border on the Pacific Coast. The team was working late to make their first Beachcomber that day. In spite of the cold dinners waiting at home, they pulled together to create what would become a revolution in homes across America and eventually around the world. A Beachcomber Hot Tub! Since those early days, Beachcomber owners around the world have found a way to escape the hectic pace of life, to relax, unwind and relieve the stresses of daily life, in the warm waters of a Beachcomber.



Celebrating the first Beachcomber Hot Tub

## Beachcomber Admires the Legends of the 20<sup>th</sup> Century

Showing only a glimpse of the original painting on our Factory wall, this is the only mural of its kind in the world. Featuring 31 of the world’s most inspiring renowned legends and record-breakers, we are proud to share this painting with our community, and the world. These legendary people give us hope! They represent the saying ‘dreams can come true’, and show us all what can be accomplished with determination and passion.



# TOGETHER... MAKING A DIFFERENCE



## WITH THE SUPPORT YOU HAVE GIVEN US AT BEACHCOMBER OVER THE PAST 35 YEARS, WE HAVE BEEN ABLE TO HELP OTHERS.

Everyone we have been able to help is due to your support. When you buy a Beachcomber Hot Tub, Beachcomber branded water care products and accessories, good things happen. Beachcomber funds, supports and makes financial contributions to many different charities. These include children and their families living with cancer, supporting educational and treatment transportation programs, educational and mentoring programs for at-risk children, inner city substance abuse awareness, fighting local homelessness, helping underprivileged families, supporting the society for children with disabilities, and funding young athletes who want to compete in world class sporting events. It’s important to us to contribute back some of the good things we at Beachcomber have attained.

You can contribute to our environment, and to the health and wellness of friends and loved ones. We appreciate you passing this booklet along to someone who would like to hear about the benefits of a Beachcomber Hot Tub. Then, when it has accomplished its purpose, recycle it and do your part for our environment. We print all of our literature on FSC approved, environmentally responsible papers; as we all take responsibility for our resources, together we will conserve and make our world a better place for tomorrow.

We have many business opportunities available, so, contact us today for more information.

### Beachcomber Home Office & Global Business Center

13245 Comber Way, Surrey B.C. Canada, V3W 5V8  
Telephone: 1.604.591.8611  
Toll Free: 1.800.663.6557  
Fax: 1.604.597.2853

### United States of America Headquarters

1204 Park Center Drive, Vista California, 92081  
Telephone: 1.760.560.7878  
Toll Free: 1.866.250.7878  
Fax: 1.760.560.7882

### Regional Development Centers

Toronto: 1.905.829.3175  
Toll Free: 1.800.268.3966  
Montreal: 1.450.965.6680  
Toll Free: 1.866.389.7878

Beachcomber is represented in over 40 countries around the globe. Email us today: [info@beachcomberhottubs.com](mailto:info@beachcomberhottubs.com)

## INTRODUCING THE NATURE OF BEACHCOMBER.

We chose the title ‘The Nature of Beachcomber’ for the name of this book because being outdoors in a Beachcomber brings you closer to nature. Simple, modern, beautifully designed, our hot tubs allow you to relax at home in warm swirling water, in all seasons, enjoying the ultimate in comfort. With a Beachcomber Hybrid we give you the best water massage therapy with the lowest possible operation and maintenance costs.

In the mid-seventies Keith and Judy Scott, the founders of Beachcomber, believed that the outdoors, and especially your garden are very special places that we don’t use or visit often enough. By positioning your personal Beachcomber Hot Tub a few steps from your back door, you create a new and inexpensive outdoor hot tub room that we like to call your ‘private outdoor domain’ (the POD).

Get back to nature and enjoy your world in a whole new way in your own private outdoor domain with a Beachcomber Hot Tub.

“Have we told you how much we love you? There will come a day (or maybe not) when this 19 year old Beachcomber Hot Tub will pack it in; there’s no doubt, the next one will be bought from you! Thank you for all the awesome customer service...” — Juli & Greg E.

Call or visit your local Beachcomber Store

[www.beachcomberhottubs.com](http://www.beachcomberhottubs.com)



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